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Application of: Alvin S. Williams

Confirmation No: 2210

Application No.: 10/792,375

Group Art Unit: 1743

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Examiner: Monique T. Cole

For: ODORANT COMPOUNDS

Attorney Docket No.: 81455-5870

#### **RULE 132 DECLARATION**

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

I, Pierre-Alain Blanc, hereby submit the following comments as a person of ordinary skill in the art of the subject matter of this application:

- I have a doctorate in Chemistry and over 26 years experience as perfumer. I am presently working at Firmenich, SA, the assignee of the present application. Over the past twenty-two years, I have been actively involved in research regarding the use of emulsions in perfuming compositions and the evaluation of such emulsions. I currently hold the position of chairman of an evaluation panel of expert and my specific duties include the assessment of the interest and commercial potential of new fragrance materials.
- 2. I am familiar with the present invention, its claims and the office actions that include rejections of such claims.
- 3. The present invention relates to compounds that when added to a perfuming composition or perfume, the compound provides a musky-green odor character note. In particular the green character imparted by these compounds is a fresh note having a Galbanum (see the attached description of the Galbanum odor) and green-pear's peel connotation. Furthermore, to the best of my knowledge the invention compound is unique in the sense that no

other known compound combine a musky-ambrette note with a green note.

For the sake of clarity it can be useful to mention that by green character it is intended in the art a note having a typical foliage/herbaceous and acidic character.

- 4. I understand that the claims were rejected as being unpatentable over U.S. Patents No. 5,166,412 to Giersch et al, which disclose the compound 4-(3,3-dimethyl-1-cyclohexyl)-2,2-dimethyl-3-oxapentyl proprionate.
- 5. The office action assumes that since the present compounds differ from that of Giersch only by the presence of a double bond there is a presumed expectation of similar properties because the compounds are homologues. This presumption is incorrect because these compounds have significantly different properties and utilities. Although both compounds are useful as perfuming ingredients, the present compounds have distinctly different odor properties and organoleptic utilities.
- 6. The prior art compound 4-(3,3-dimethyl-1-cyclohexyl)-2,2-dimethyl-3-possess musky odor as well as a floral undernote and a fruity character of the pear type, i.e. has a combination of the ambrette and fruity-pear character. The musky character becomes even more important in the case of the optically active compounds. For the sake of clarity it can be useful to mention that by fruity character it is intended in the art a note having a typical sweet character.
- 7. Therefore, the character of the odor properties of the present compounds differs form the ones of the prior art by having a green-Galbanum character. This green note is a foliage/acidic note and is totally absent from the odor of the prior art compound which possesses a fruity/sweet note. The odor character of the compounds of the present invention is defined in the specification in paragraphs [0012] to [0014] and is unique in the sense that combines a musky and green odor in a single compound. In addition, the odor is very diffusive and this is rare for a compounds that possess a musky note. These differences are all the more surprising and unexpected in view of the compounds disclosed in Giersch. They certainly are not obvious or extrapolatable from the prior art compound described in Giersch. Indeed, there is nothing in Giersch that leads a skilled artisan to foresee the presently claimed odor character simply based on the structural similarity of the prior art compound.

8. There is no doubt in my mind whatsoever, that the compound discovered by us, e.g. 4-(3,3-dimethyl-1-cyclohexyl)-2,2-dimethyl-3-oxapentyl propenoate, has an odor which is different from that of the known methyl 4-(3,3-dimethyl-1-cyclohexyl)-2,2-dimethyl-3-oxapentyl proprionate, in spite of the fact that they have very close structures. These two compounds, as such, are well suited for different applications, indeed the present compound (I) is particularly well fitted to be incorporated into masculine, aromatic or citrus type of preparation while the prior art compound is more fitted to be incorporated into feminine, oriental type of preparation.

9. In this art, a skilled artisan cannot rely on structural closeness to predict the organoleptic characteristics of a specific compound, or the usefulness of the odor properties of the compound. Therefore, although the prior art and present compounds are related as structural homologues differing in the position of the double bond, the compounds are actually of different nature, with different properties and organoleptic utilities, and any presumption of property similarities between the compounds should be overcome.

I further declare that all statements made in this declaration of my own knowledge are true and that all statements made on information and belief are believed to be true; and further these statements were made with the knowledge that wilful false statements and the like so made are punishable by fine or imprisonment, or both under Section 1001 of Title 18 of the United States Code and that such wilful false statements may jeopardize the validity of the application or any patent issuing thereon.

Dated this 13th day of June, 2006

Pierre Alain Blanc



# Perfume and Flavor Materials of Natural Origin

By
STEFFEN ARCTANDER

1960

ELIZABETH, N.J. (U.S.A.)

FIRMENICH & C'\*
GENEVE

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perfumery, but it in Oriental bases, tes, etc. It blends oils, citrus oils, rtle oil, opopanax

limited quantities A. from imported tarted production / grown material. : yet.

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and then use in ; cardamom, allblends favorably. closest approach hizome itself and the old-fashioned coresin" remains, y which is hardly apply houses. Galanga rhizomes have since long been used as a non-pungent additive in the production of Chinese "preserved stem ginger" which is exported in the very decorative "bojans" (artistically handpainted and ornamented clay or china jars).

See also Ginger Absolute, Ginger Oil, Ginger

#### Galbanum.

Galbanum is a natural oleo-gum-resin (see definitions in Part One of this work). Speaking strictly in accordance with our definitions, galbanum should be listed as a natural oleo-resin since the perfumery grade of galbanum contains very little gum.

Galbanum is one of the typical examples of a botanical which has "changed" appearance, composition and odor during the past five decades. This is apparent when we look into literature from 1939, 1936, 1926 or even further back: the description of galbanum in these works is outdated. A few, more modern authors suggest that more rapid transportation to the user is the main reason for the significant change, but it seems inconceivable that this should be the only reason. The author of this book has seen various African and Middle-eastern "gums" arrive at the original shipping stations after harvesting, and it appears that the time which elapses between harvesting and the arrival of the merchandise on board ship in the nearest export harbor, has not changed significantly. Only the transportation from the port of origin (departure) to the destination (user) has been slightly shortened.

Galbanum is collected from not one, but several different species of Ferula (big umbellifer plants). These grow wild in Iran and in the countries toward Asia Minor, e.g. Lebanon. There are still—as the literature correctly says—two types: a hard and a soft galbanum offered commercially. For perfumery, only the soft variety has interest. The hard galbanum is used in pharmacy and for various industrial purposes.

Soft Galbanum is a dark amber-colored to yellowish-brown or grayish-green, olive-brown, very viscous liquid whose consistency is like fresh honey. It is usually contaminated with wood splinters, sand, gravel, plant fibres, insects, etc., and it will separate a "foot" of a grayish mass on the bottom of its container. This precipitate

contains water, sand, some dissolved gum, etc., and it has no perfumery value. It is often possible to eliminate it when emptying a container, since the precipitate is not pourable, while the useful galbanum is just pourable at room temperature (over 20°C.).

The odor of crude galbanum (soft type) is powerful, green-woody, almost balsamic-resinous, reminiscent of oleoresins from conifers. The leafy-earthy, green note is often referred to in terms, such as: "like green peppers" or "tossed green salad", etc. There is a distinct resemblance to the odor of hyacinth leaves. For a further odor description, see Galbanum Resinoid.

The "hard" galbanum will be discussed here only with respect to its physical description: it is a dry, solid, gravel-like material with a faint odor and variable color; it consists of yellow, orange, red tears or drops, and it is somewhat less hard and brittle than olibanum which it resembles to a certain degree. This type of galbanum is known as Persian Galbanum.

Soft Galbanum or Levant Galbanum is collected in very large quantities, and tens of tons are used by the perfume industry, in contradiction to various statements that "galbanum is used to a limited extent in certain perfume types". It is true that its application is limited to a comparatively small number of perfume types, but some of these types are very common in use. The Soft Galbanum also serves as a starting material for the distillation of Galbanum Oil (see monograph) which is abundantly present in this type of galbanum.

Being an exudation of a physiological (naturally formed) product, Galbanum does not require much work beyond its actual collection. It is conceivable that the perfumery type of galbanum is mainly derived from those species of Ferula in which the exudation appears at the umbel itself. This exudation contains more essential oil, and is softer than the exudations from stalks, etc. from other species of Ferula.

See monographs on Galbanum Oil and Galbanum Resinoid.

#### Galbanum Oil.

Galbanum oil is steam distilled or steam-andwater distilled from Galbanum (see previous monograph). The "soft" or "Levant" type of galbanum is preferred since it contains far more essential oil. The yield of Galbanum Oil by steam/water distilla-

tion is usually in excess of 15%, often around 22%, calculated upon the weight of the crude botanical material. The author has obtained yields of 26% of galbanum oil from good qualities of galbanum. Distillation is undertaken far away from the origin of Galbanum; usually the oil is distilled in France, Germany, England or in the U.S.A., and it is quite customary for perfume houses to distil their own galbanum oil. As a rule, certain fractions of the distillate are eliminated prior to bulking of the essential oil. Sulfide odors in the light fractions (heads) and strong paintyterpeney notes in the tail fractions (and in the medium-light fractions), particularly those rich in alpha- and beta-pinene, are usually left out. A partially deterpenized (monoterpene-free) oil is known as Galbanol. There is no actual standard as to the composition of galbanum oil or galbanol, and the selection of fractions is primarily a matter of esthetics

Galbanum Oil is a colorless to pale yellow or pale olive-yellow, mobile liquid which possesses an intensely green, fresh-leafy odor with a dry-woody undertone of balsamic, barklike character. A very striking description often heard is "like green peppers or tossed green salad". The oil has a pine-like topnote which is less pronounced in the odor of the resinoid. The latter, in turn, has a more woody-balsamic, conifer-resinous character. The pine-like topnote can be removed by fractional distillation of the oil. The woody-balsamic, soft-green and tenacious undertone can be isolated in the high-boiling fractions. Galbanol is a trade name for the latter type of galbanum oil fractions.

Galbanum oil finds extensive use, although always in very modest concentrations, in compositions of chypre, fougère, pine, forest, moss, etc., and it will introduce interesting notes in many florals where its leafy character is necessary in the completion of a true naturalness: hyacinth, violet, narcissus, lavender, gardenia, etc. It blends well with cinnamic alcohol, coumarin, cuminaldehyde, dimethyl benzyl carbinol, geraniol, geranium oil, cyclamal, isoeugenol, linalool, oakmoss products, pine needle oils, fir needle absolute, methyl phenyl carbinyl propionate, styrax resinoid or styrax oil, etc., and it can actually find use in countless perfume types and bases.

The annual production of galbanum oil fluctuates to quite a degree, but it is steadily increasing, possibly exceeding 10 metric tons. Adulteration is not uncommon, usually by means of simple dilution with pinene, foreruns from "galbanol" (see above), camphene, etc. These additions will easily be detected by the experienced perfumer during an olfactory examination of the oil.

#### Galbanum Resinoid.

Galbanum resinoid is prepared from the crude galbanum (see monograph). Years ago, when galbanum was a hard, grainy mass or lumps, the resinoid was prepared in the conventional way, i.e. by extraction with a hydrocarbon solvent and subsequent removal of the solvent after filtration. Because of the significant water content in the lower grades of galbanum, it was necessary to use solvents which are not miscible with water. Acetone and ethyl alcohol could not be used.

During the 1950's, it became more and more "conventional" to prepare resinoids in such a way, that they would be pourable, regardless of the starting material from which they were derived. This was done by the simple addition of a solvent to the evaporation residue (which is the pure, "100%" resinoid). The customer had the advantage of getting a more handy material; weighing and mixing was easier, etc. This dilution idea was further developed into more practical extraction methods: an odorless, colorless, highboiling solvent (or "plasticizer") was added during the evaporation, and it was left in the finished product which was just pourable at room temperature. Various botanical raw materials called for different amounts of solvent to be added according to the viscosity of the "100%" (i.e. solvent-free) resinoid. The content of essential oil in the resinoid determines the viscosity of the solvent-free resinoid. In exceptional cases, where the content of essential oil is so high that the botanical material is almost liquid (a so-called "balsam"), the above method can be revised to a simple addition of a non-distillable solvent to the crude botanical material. This mixture can be filtered or strained and the "resinoid" is ready for use.

Crude Galbanum can be mixed with a certain amount of diethyl phthalate, isopropylmyristate, isopropylpalmitate, diethyl sebacate or similar solvent under gentle heating. Water and dirt will rise to the surface, respectively fall to the bottom of the mixture. After filtration or straining, the dregs, etc. are usually extracted with a volatile solvent. The extract is filtered and evaporated. The residue is added to the above prepared solu-

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tion of galbanum in an odorless solvent. Benzyl benzoate was used some years ago, but it contributes to the odor in an unwanted way. The plasticized resinoid is left aside for several weeks or months during which period a certain amount of precipitate will settle. Small amounts of water may also separate. The finished product is now soluble in all types of perfume materials, but not clearly soluble in diluted alcohol, propylene glycol or similar hydrophilic solvent types. The product should be labelled with clear information on the amount of solvent added, e.g.: "Galbanum Resinoid 67%, in D. E.P." or the like.

However, the "prepared" resinoids are usually sold under various trade names or they may often be used exclusively by the producer. The method obviously carries a certain hazard: The customer can no longer rely upon the viscosity of the material to evaluate the approximate content of essential oil. The oil can be partially removed—and it is so in many cases—or it can be replaced by other materials. The solvent acts as an odor-depressant, and it is difficult to evaluate the above "galbanum-solution" in comparison to a true resinoid (solvent-free), even if the supplier is willing to mention the exact percentage of resinoid and solvent in his product.

Solvent-free galbanum resinoid is a semi-liquid, dark amber or brownish-golden material, almost pourable at room temperature. The odor is intensely rich-green, woody-balsamic, yet with a dry undertone, and it has the typical "green peppers" foliage-like note which is so pronounced in the essential oil (see monograph). The resinous, conifer-balsamic notes are very pronounced in the resinoid and in the prepared solutions. The resinoid is usually not clearly soluble in alcohol. Extracts of galbanum, prepared with ethyl alcohol as a solvent, are available. These "resin absolutes" are almost clearly soluble in alcohol. They are more or less "terpencless" products of entirely different odor type: less green-sharp, more softbalsamic, rich, woody and very tenacious in odor.

Galbanum Resinoid is an extremely interesting fixative with an odor of its own. It is useful in lavender, fougère, Oriental bases, chypres, pine fragrances, woody bases, moss odors, and in certain floral types. Its use in hyacinth is almost classic. Galbanum resinoid has the definite advantage over many synthetic "green-odor" materials in the fact that it mellows in almost immediately: it is possible to evaluate the result

and the effect during the creation of the fragrance. Synthetic materials in this odor group often "grow" or "fade" in the perfume with a perceptible change in the odor of the perfume within a few weeks.

The annual world production of Galbanum Resinoid is adjusted to the demand which has increased enormously during the past decade (1950's). So far, there has been no shortage of this material.

#### Gardenia.

The gardenia shrub, Gardenia Grandislora (and other gardenias), is quite common as an ornamental plant in subtropical and warm-temperate zones of the world. The flowers of this plant have been known and admired for their outstanding fragrance for thousands of years. However, these flowers are rarely submitted to extraction for the isolation of essential oil, concrète or absolute. One reason is the very small yield (about 1 kilo of absolute from 5000 kilos of flowers). Another reason is the limited use of the gardenia type of fragrance in perfumery. Finally, this type of fragrance has been comparatively easy to copy, although a good artificial gardenia base is more rare than for example a good artificial muguet base (lily-of-the-valley). Incidentally, a close resemblance to the natural product is not synonymous with unexcelled performance in a perfume.

A concrète of Gardenia flowers was produced many years ago in the Indian Ocean island of La Réunion when the French extraction expert, Charles Garnier established himself with his world-famous equipment on that island. Production in La Réunion has been abandoned long ago. Various sorts of Gardenia Absolutes are occasionally offered on the market today. Some of these may actually derive from Grasse factories, but quite recently, Chinese and Formosan producers have offered Gardenia Concrète in Europe and India.

The Chinese gardenia concrète is presumably derived from the flowers of Gardenia Florida which is a native of southeastern China. Gardenia Grandiflora is grown in China for its fruits which yield Wong-Shi, a yellow colorant. Other varieties grow in Japan, in the Philippines, Indonesia, India, the West Indies, etc., but they are rarely utilized for perfume extraction.

It serves no purpose to describe here outdated

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